



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	837	1903A 2	CYLINDER BLOCK AND CRANK	1,1,1,1		
2	21	30819A 1	CHECK VALVE ASSEMBLY, CRA	1,1,1,1		
3	16	20789	STUD, BLOCK AND CRANKCAS	6,6,6,6		
4	16	21723	STUD, CARBURETOR MOUNTI	2,2,2,2		
5	17	21438	PIN, DOWEL-CRANKCASE TO C	2,2,2,2		
6	22	30139	PLUG, PIPE-CYLINDER BLOCK	1,1,1,1		
7	10	31294	SCREW, CRANKCASE TO CYLIN	8,8,8,8		
8	10	24624	SCREW, CRANKCASE TO CYLIN	2,2,2,2		
9	11	24652	NUT, CRANKCASE FASTENING S	10,10,1		
10	10	26801	SCREW, MAIN BEARING LOCKIN	1,1,1,1		
11	14	20091	TAB WASHER, MAIN BEARING LI	1,1,1,1		
12	15	31412A 1	SHIM, UPPER HOUSING TO CYLI	AR,AR,		
13	1129	1908A 1	BEARING HOUSING ASSEMBLY,	1,1,...		
13A	1132	2248A 2	BEARING HOUSING ASSEMBLY,	...1,1,		
14	30	20861	BEARING, BALL-UPPER BEARIN	1,1,1,1		
15	31	31410	BEARING, ROLLER-UPPER BEA	1,1,1,1		
16	26	31411	OIL SEAL, UPPER BEARING HC	1,1,1,1		
17	25	20863	"O" RING, UPPER BEARING HO	1,1,1,1		
18		33899	CLAMP, HOLD DOWN RING	...2,2,		
19	24	27087	SPRING, HOLD DOWN RING CLA	...4,4,		
20	10	20456	SCREW, HOLD DOWN RING CLA	...1,1,		
13A	1132	2400A 1	BEARING HOUSING ASSEMBLY,	...1,1	SERIAL 01680573-09999999	
14	30	20861	BEARING, BALL-UPPER BEARN	...1,1	SERIAL 01680573-09999999	
15	31	31410	BEARING, ROLLER-UPPER BEA	...1,1	SERIAL 01680573-09999999	
16	26	31411	OIL SEAL, UPPER BEARING HC	...1,1	SERIAL 01680573-09999999	
17	25	20863	"O" RING, UPPER BEARING HC	...1,1	SERIAL 01680573-09999999	
18	54	34598	CLAMP, HOLD DOWN RING	...2,2	SERIAL 01680573-09999999	
19	24	34731	SPRING, RING CLAMP SCREW	...4,4	SERIAL 01680573-09999999	
20	10	36205	SCREW, RING CLAMP TO BEAF	...4,4	SERIAL 01680573-09999999	
21	10	22444	SCREW, UPPER BEARING HOUS	4,4,...		
21	10	35662	SCREW, UPPER BEARING HOUS	...4,4,4	NOTE: SEE BLOCK COMMENTS	
21	10	39002	SCREW, UPPER BEARING HOUS	...2	NOTE: SEE BLOCK COMMENTS	
--	12	20128	WASHER, UPPER BEARING HOL	4,...		
22	27	31434	GASKET, TRANSFER PORT COVI	1,1,1,1		
23		31430	COVER, TRANSFER PORT	1,1,1,1		
24	10	20665	SCREW, PORT COVER TO CYLIN	3,3,3,3		
25		31014	MOUNT, RUBBER-CYLINDER BLI	2,2,2,2		
26	12	20346	WASHER, RUBBER MOUNT TO C	...2		
27	13	26992	LOCKWASHER, RUBBER MOUNT	...2		
28	11	20088	NUT, RUBBER MOUNT TO CYLIN	2,2,2,2		
29	27	31435	GASKET, CYLINDER BLOCK COV	1,1,1,1		